

# Marking® 2300

**Long-life marker, does not dry out even when left uncapped for over a month.**

## Product description

Marker with chisel tip 3.1 & 5.3mm, alcohol-based permanent ink, low-odour and instant-dry ink, xylene and toluene-free, for office and domestic use. Ideal for everyday use: note-taking, labelling, organising or passing on information. Provides long writing length. Made from 51%<sup>(2)</sup> recycled material except for the ink system, Ecolabel NF environnement<sup>(1)</sup>. Made in France

### Made from 51% recycled material<sup>(2)</sup> (except for the ink system)

Polypropylene body



### Long-life: does not dry out, even if left uncapped for one month.

In-house manufacture  
Permanent ink  
Alcohol-based ink, low-odour  
instant-drying ink



### High-ink capacity filler

5.2g of ink  
1400-1600m  
Polyester fibre core  
Size and shape of core optimised for ink delivery

### Cap

Polypropylene cap

### Safety lock plug

in polypropylene

### Resistant writing tip

Diameter 3.7x5.5mm  
line width 3.1mm and 5.3mm  
Chisel shape  
Acrylic tip



## Manufacturing process and controls

In-house manufacture: ink, core, body. Each Marker 2300 undergoes 81 quality tests on the production line. Checking for presence of ink, the tip and the core on all products. Dimension, visual, assembly and strength tests.

## Compliance with standards and regulations

- Product:**
  - Inks tested by independent toxicology lab (ASTM D-4236)
  - Heavy metal content tested by an external laboratory (EN71-3: 1995, A1:2000, ASTM F 963, 16 CFR 1301, 91/338/EEC)
  - Cap complies with safety standard applicable to caps (ISO 11540 / BS 7272 - 1)
  - End cover complies with safety standard applicable to end covers (BS7272-2)
  - Complies with REACH / EC N° 1907/2006
- Packaging:**
  - Packaging complies with European directive (94/62/EC) relating to packaging and packaging waste
  - Local packaging Eco-packaging: the volume, weight and materials used are optimised

## Environment and social responsibility

- Environment:**
  - ISO 9001 certified factory
  - ISO 14001 certified factory
  - Made from 51%<sup>(2)</sup> recycled material except for the ink system
  - Xylene and toluene-free
  - Cardboard, eco-design packaging made from 80%<sup>(2)</sup> recycled material
- Social responsibility:**
  - Made in France
  - Social audits carried out



## Logistics data

- Pen:**
  - Diameter 21 mm
  - Length: 138 mm
  - Weight 20g.
- Outer packaging:**
  - Box of 12, colour-coded: black, blue, red, green.
  - Cardboard case x 4 mixed colours